Chapter 16-104 WAC

SHELL EGGS—STANDARDS, GRADES AND WEIGHT CLASSES

WAC 16-104-130 Washington state standards for quality of individual shell eggs—Application.

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DISPOSITION OF SECTIONS FORMERLY CODIFIED IN THIS CHAPTER

16-104-001 Promulgation. [Order 936, Promulgation, filed 1/29/64; Order 773, Promulgation, effective 5/5/58] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.


16-104-010 Washington state standards for quality of individual shell eggs—Application. [Order 1232, § 16-104-010, filed 4/17/72, effective 7/1/72; Order 936, Regulation 1, § 1, filed 1/29/64; Order 773, Regulation 1, Paragraph 1, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-020 Definitions of terms descriptive of shell. [Order 1232, § 16-104-020, filed 4/17/72, effective 7/1/72; Order 936, Regulation 1, § 2, filed 1/29/64; Order 773, Regulation 1, Paragraph 2, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-030 Definitions of terms descriptive of the air cell. [Order 1232, § 16-104-030, filed 4/17/72, effective 7/1/72; Order 936, Regulation 1, § 3, filed 1/29/64; Order 773, Regulation 1, Paragraph 3, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-040 Definitions of terms descriptive of the white. [Order 1232, § 16-104-040, filed 4/17/72, effective 7/1/72; Order 936, Regulation 1, Paragraph 4, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-050 Definitions of terms descriptive of the yolk. [Order 1232, § 16-104-050, filed 4/17/72, effective 7/1/72; Order 936, Regulation 1, § 5, filed 1/29/64; Order 773, Regulation 1, Paragraph 5, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-060 Definitions—General terms. [Order 1232, § 16-104-060, filed 4/17/72, effective 7/1/72; Order 936, Regulation 1, Paragraph 6, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-070 Washington state consumer grades and weight classes for shell eggs—General. [Order 1232, § 16-104-070, filed 4/17/72, effective 7/1/72; Order 936, Regulation 2, § 1, filed 1/29/64; Order 773, Regulation 2, Paragraph 1, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-080 Grades. [Order 1232, § 16-104-080, filed 4/17/72, effective 7/1/72; Order 936, Regulation 2, § 2, filed 1/29/64; Order 773, Regulation 2, Paragraph 2, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-090 Summary of grades. [Order 1232, § 16-104-090, filed 4/17/72, effective 7/1/72; Order 936, Regulation 2, § 3, filed 1/29/64; Order 773, Regulation 2, Paragraph 3, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-100 Weight classes. [Order 1232, § 16-104-100, filed 4/17/72, effective 7/1/72; Order 936, Regulation 2, § 4, filed 1/29/64; Order 773, Regulation 2, Paragraph 4, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-110 Minimum sample schedule—Egg samples. [Order 1232, § 16-104-110, filed 4/17/72, effective 7/1/72; Order 936, Regulation 3, § 1, filed 1/29/64; Order 773, Regulation 3, Paragraph 1, effective 5/5/58.] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: Chapter 69.25 RCW.

16-104-120 Effective date. [Order 1232, § 16-104-120, filed 4/17/72, effective 7/1/72] Repealed by WSR 87-16-075 (Order 1945), filed 8/4/87. Statutory Authority: RCW 69.25 RCW.

WAC 16-104-130 Washington state standards for quality of individual shell eggs—Application. (1) General. The Washington state standards for quality of individual shell eggs contained in this order are applicable only to eggs that are the product of the domesticated chicken hen and are in the shell.

Interior egg quality specifications for these standards are based on the apparent condition of the interior contents of the egg as it is twirled before the candling light. Any type or make of candling light may be used that will enable the particular grader to make consistently accurate determinations of the interior quality of shell eggs.

(2) AA quality. The shell must be clean, unbroken, and practically normal. The air cell must not exceed 1/8 inch in depth, may show unlimited movement and may be free or bubbly. The white must be clear and firm so that the yolk is only slightly defined when the egg is twirled before the candling light. The yolk must be practically free from apparent defects.

(3) A quality. The shell must be clean, unbroken, and practically normal. The air cell must not exceed 3/16 inch in depth and may be free or bubbly. The white must be clear and at least reasonably firm so that the yolk outline is only fairly well defined when the egg is twirled before the candling light. The yolk must be practically free from apparent defects.

(12/17/91)
(4) B quality. The shell must be unbroken, may be abnormal, and may have slightly stained areas. Moderately stained areas are permitted if they do not cover more than 1/32 of the shell surface if localized, or 1/16 of the shell surface if scattered. Eggs having shells with prominent stains or adhering dirt are not permitted. The air cell may be over 3/16 inch in depth, may show unlimited movement, and may be free or bubbly. The white may be weak and watery so that the yolk outline is plainly visible when the egg is twirled before the candling light. The yolk may appear dark, enlarged, and flattened and may show clearly visible germ development but no blood due to such development. It may show other serious defects that do not render the egg inedible. Small blood spots or meat spots (aggregating not more than 1/8 inch in diameter) may be present.

Dirty. An individual egg that has an unbroken shell with adhering dirt or foreign material, prominent stains, or moderate stains covering more than 1/32 of the shell surface if localized, or 1/16 of the shell surface if scattered.

Check. An individual egg that has a broken shell or crack in the shell but with its shell membranes intact and its contents do not leak. A "check" is considered to be lower in quality than a "dirty."

WAC 16-104-140 Terms descriptive of the shell. (1) Clean. A shell that is free from foreign material and from stains or discolorations that are readily visible. An egg may be considered clean if it has only very small specks, stains, or cage marks, if such specks, stains, or cage marks are not of sufficient number or intensity to detract from the generally clean appearance of the egg. Eggs that show traces of processing oil on the shell are considered clean unless otherwise soiled.

(2) Dirty. A shell that is unbroken and that has dirt or foreign material adhering to its surface, which has prominent stains, or moderate stains covering more than 1/32 of the shell surface if localized, or 1/16 of the shell surface if scattered.

(3) Practically normal (AA or A quality). A shell that approximates the usual shape and that is sound and is free from thin spots. Ridges and rough areas that do not materially affect the shape and strength of the shell are permitted.

(4) Abnormal (B quality). A shell that may be somewhat unusual or decidedly misshapen or faulty in soundness or strength or that may show pronounced ridges or thin spots.

WAC 16-104-150 Terms descriptive of the air cell. (1) Depth of the air cell (air space between shell membranes, normally in the large end of the egg). The depth of the air cell is the distance from its top to its bottom when the egg is held air cell upward.

(2) Free air cell. An air cell that moves freely toward the uppermost point in the egg as the egg is rotated slowly.

(3) Bubbly air cell. A ruptured air cell resulting in one or more small separate air bubbles usually floating beneath the main air cell.
(8) Blood due to germ development. Blood caused by
development of the germ in a fertile egg to the point where it
is visible as definite lines or as a blood ring. Such an egg is
classified as inedible.

[Statutory Authority: Chapter 69.25 RCW. WSR 87-16-075 (Order 1945), §
16-104-170, filed 8/4/87.]

WAC 16-104-180 General terms. (1) Loss. An egg that
is inedible, cooked, frozen, contaminated, or containing
bloody whites, large blood spots, large unsightly meat spots,
or other foreign material.

(2) Inedible eggs. Eggs of the following descriptions are
classed as inedible: Black rots, yellow rots, white rots, mixed
rots (addled eggs), sour eggs, eggs with green whites, eggs
with stuck yolks, moldy eggs, musty eggs, eggs showing
blood rings, eggs containing embryo chicks (at or beyond the
blood ring state), and any eggs that are adulterated as such
term is defined pursuant to the Federal Food, Drug, and Cos-
metic Act.

(3) Leaker. An individual egg that has a crack or break in
the shell and shell membranes to the extent that the egg con-
tents are exuding or free to exude through the shell.

(4) Restricted eggs means any check, dirty eggs, incuba-
tor, reject, inedible, leaker, or loss.

[Statutory Authority: Chapter 69.25 RCW. WSR 87-16-075 (Order 1945), §
16-104-180, filed 8/4/87.]

WAC 16-104-190 General. (1) These grades are appli-
cable to edible shell eggs in "lot" quantities rather than on an
"individual" egg basis. A lot may contain any quantity of two
or more eggs. References in these standards to the term
"case" means 30-dozen egg cases as used in commercial
practices in the state of Washington.

(2) Terms used in WAC 16-104-190 that are defined in
WAC 16-104-130 have the same meaning as defined therein.

(3) Aggregate tolerances are permitted within each con-
sumer grade only as an allowance for variable efficiency and
interpretation of graders, normal changes under favorable
conditions during reasonable periods between grading and
inspection and reasonable variation of inspector's interpreta-
tion.

(4) Substitution of higher qualities for the lower qualities
specified is permitted.

(5) "No grade" or "receipts" means eggs of possible edi-
ble quality on which no grade determination has been made
or that fail to meet the requirements of an official Washington
state consumer grade or that may have been contaminated by
smoke, chemicals or other foreign material which may have
seriously affected the character, appearance or flavor of the
eggs. "No grade" or "receipts" eggs shall be sold only to a
dealer who shall be equipped to assign a grade.

[Statutory Authority: Chapter 69.25 RCW. WSR 87-16-075 (Order 1945), §
16-104-190, filed 8/4/87.]

WAC 16-104-200 Grades. (1) Washington consumer
grade AA (at origin) shall consist of eggs which are at least
87 percent AA quality. The maximum tolerance of 13 percent
which may be below AA quality may consist of A or B qual-
ity in any combination, except that within the tolerance for B
quality, not more than 1 percent may be B quality due to air
cells over 3/4 inch, blood spots (aggregating not more than
1/8 inch in diameter), or serious yolk defects. Not more than
5 percent (7 percent for jumbo size) checks are permitted and
not more than 0.50 percent leakers, dirty, or loss (due to
meat or blood spots) in any combination, except that such
loss may not exceed 0.30 percent. Other types of loss are not
permitted.

(2) Washington consumer grade AA (destination) shall
consist of eggs which are at least 72 percent AA quality. The
remaining tolerance of 28 percent shall consist of at least 10
percent A quality, and the remainder shall be B quality,
except that within the tolerance for B quality not more than 1
percent may be B quality due to air cells over 3/8 inch, blood
spots (aggregating not more than 1/8 inch in diameter), or
serious yolk defects. Not more than 7 percent (9 percent for
jumbo size) checks are permitted and not more than 1 percent
leakers, dirty, or loss (due to meat or blood spots) in any
combination, except that such loss may not exceed 0.30 per-
cent. Other types of loss are not permitted.

(a) Washington consumer grade A (A) Washington con-
sumer grade A (at origin) shall consist of eggs which are at
least 87 percent A quality or better. Within the maximum tol-
erance of 13 percent which may be below A quality, not more
than 1 percent may be B quality due to air cells over 3/8 inch,
blood spots (aggregating not more than 1/8 inch in diameter),
or serious yolk defects. Not more than 5 percent (7 percent
for jumbo size) checks are permitted and not more than 0.50
percent leakers, dirty, or loss (due to meat or blood spots) in
any combination, except that such loss may exceed 0.30 per-
cent. Other types of loss are not permitted.

(b) Washington consumer grade A (destination) shall
consist of eggs which are at least 82 percent A quality or bet-
ter. Within the maximum tolerance of 18 percent which may
be below A quality, not more than 1 percent may be B quality
due to air cells over 3/8 inch, blood spots (aggregating not
more than 1/8 inch in diameter), or serious yolk defects. Not
more than 7 percent (9 percent for jumbo size) checks are
permitted and not more than 1 percent leakers, dirty, or loss
(due to meat or blood spots) in any combination, except that
such loss may not exceed 0.30 percent. Other types of loss are
not permitted.

(3) Washington consumer grade B.

(a) Washington consumer grade B (at origin) shall con-
sist of eggs which are at least 90 percent B quality or better,
not more than 10 percent may be checks, and not more than
0.50 percent leakers, dirty, or loss (due to meat or blood
spots) in any combination, except that such loss may not exceed
0.30 percent. Other types of loss are not permitted.

(b) Washington consumer grade B (destination) shall
consist of eggs which are at least 90 percent B quality or bet-
ter, not more than 10 percent may be checks and not more
than 1 percent leakers, dirty, or loss (due to meat or blood
spots) in any combination, except that such loss may not exceed
0.30 percent. Other types of loss are not permitted.

"Exemption." A licensed wholesale shell egg dealer may
sell a consumer grade check on the premises where he pack-
egages eggs, directly to household consumers for use by such
consumer and members of his household and his nonpaying
guests and employees. This consumer grade check shall con-
sist of eggs which at least 99 percent are checks or better.
Checks may not exceed 1% dirty, leaker, and loss in any
(12/17/91)

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combination (due to meat or blood spots). Loss other than
meat or blood spots is not permitted.

(4) Additional tolerances:
(a) In lots of two or more cases:
(i) For grade AA - No individual case may exceed 10
percent less AA quality eggs than the minimum permitted for
the lot average.
(ii) For grade A - No individual case may exceed 10 per-
cent less A quality eggs than the minimum permitted for the
lot average.
(iii) For grade B - No individual case may exceed 10 per-
cent less B quality eggs than the minimum permitted for the
lot average.
(b) For grade AA, A, and B, no lot shall be rejected or
downgraded due to the quality of a single egg except for loss
other than blood or meat spots.

[Statutory Authority: Chapter 69.25 RCW. WSR 87-16-075 (Order 1945), §
16-104-200, filed 8/4/87.]

WAC 16-104-210 Summary of grades. It shall be
unlawful to sell, offer for sale, or use as human food any eggs
or products containing eggs which have been broken or sepa-
rated by a process that does not permit the inspection of each
individual egg after it is broken or that allows the egg meat
and shell to commingle. For the purposes of this rule, egg
products sold under a United States Department of Agricul-
ture (USDA) seal from a USDA approved and inspected egg
products plant shall be deemed to meet the requirements of
this rule for use as human food.

SUMMARY OF GRADES

The summary of Washington state consumer grades for shell
eggs follows as Table 1 and Table 2 of this section:

<table>
<thead>
<tr>
<th>Washington State Consumer Grades (Origin)</th>
<th>Quality Required (1)</th>
<th>Tolerance Permitted (2)</th>
<th>Washington State Consumer Grades (Destination)</th>
<th>Quality Required (1)</th>
<th>Tolerance Permitted (3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grade AA</td>
<td>87 percent AA</td>
<td>Up to 13 Not over 5</td>
<td>A or B (5) Checks (6)</td>
<td>72 percent AA</td>
<td>Up to 28 (4) Not over 7</td>
</tr>
<tr>
<td>Grade A</td>
<td>87 percent A or better</td>
<td>Up to 13 Not over 5</td>
<td>B Checks (6)</td>
<td>82 percent A or better</td>
<td>Up to 18 Not over 7</td>
</tr>
<tr>
<td>Grade B</td>
<td>90 percent B or better</td>
<td>Not over 10</td>
<td>Checks</td>
<td>90 percent B or better</td>
<td>Not over 10</td>
</tr>
</tbody>
</table>

(1) In lots of two or more cases see Table 2 of this section
for tolerances for an individual case within a lot.
(2) For the Washington consumer grades (at origin), a
tolerance of 0.50 percent leakers, dirties, or loss (due to meat
or blood spots) in any combination is permitted, except that
such loss may not exceed 0.30 percent. Other types of loss are
not permitted.
(3) For the Washington consumer grades (destination), a
tolerance of 1 percent leakers, dirties, or loss (due to meat or
blood spots) in any combination is permitted, except that
such loss may not exceed 0.30 percent. Other types of loss are
not permitted.
(4) For Washington grade AA destination, at least 10
percent must be A quality or better.
(5) For Washington grade AA or A at origin and destina-
tion within the tolerances permitted for B quality, not more
than 1 percent may be B quality due to air cells over 3/4 inch,
blood spots (aggregating not more than 1/8 inch in diameter),
or serious yolk defects.
(6) For Washington grades AA or A jumbo size eggs, the
tolerance for checks at origin and destination is 7 percent and
9 percent respectively.

TABLE 2 - TOLERANCE FOR INDIVIDUAL CASE WITHIN A LOT

<table>
<thead>
<tr>
<th>Washington Consumer Grade</th>
<th>Case Quality</th>
<th>Origin (Percent)</th>
<th>Destination (Percent)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AA (min)</td>
<td>Check (max)</td>
<td>77</td>
<td>62</td>
</tr>
<tr>
<td>A or B</td>
<td>10</td>
<td>13</td>
<td>28</td>
</tr>
<tr>
<td>Grade AA</td>
<td>A (min)</td>
<td>77</td>
<td>72</td>
</tr>
<tr>
<td>B</td>
<td>13</td>
<td>13</td>
<td>18</td>
</tr>
<tr>
<td>Grade A</td>
<td>Check (max)</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>B (min)</td>
<td>80</td>
<td>80</td>
<td>—</td>
</tr>
<tr>
<td>Grade B</td>
<td>Check (max)</td>
<td>20</td>
<td>20</td>
</tr>
</tbody>
</table>

[Statutory Authority: Chapter 69.25 RCW. WSR 87-16-075 (Order 1945), §
16-104-210, filed 8/4/87.]

WAC 16-104-220 Weight classes. (1) The weight
classes for Washington state consumer grades for shell eggs
shall be as indicated in Table 1 of this section and shall apply
to all consumer grades:

<table>
<thead>
<tr>
<th>Size or Weight Classes</th>
<th>Minimum Net Weight Per Dozen</th>
<th>Minimum Net Weight Per 50 Dozen</th>
<th>Minimum Weight for Individual Eggs at Rate Per Dozen</th>
</tr>
</thead>
<tbody>
<tr>
<td>Jumbo</td>
<td>30</td>
<td>56</td>
<td>29</td>
</tr>
<tr>
<td>Extra large</td>
<td>27</td>
<td>50 1/2</td>
<td>26</td>
</tr>
<tr>
<td>Large</td>
<td>24</td>
<td>45</td>
<td>23</td>
</tr>
<tr>
<td>Medium</td>
<td>21</td>
<td>39 1/2</td>
<td>20</td>
</tr>
<tr>
<td>Small</td>
<td>18</td>
<td>34</td>
<td>17</td>
</tr>
<tr>
<td>Pooewee or pullet</td>
<td>15</td>
<td>28</td>
<td>—</td>
</tr>
</tbody>
</table>

(2) Minimum weights listed for individual eggs at the
rate per dozen are permitted in the various weight classes
only to the extent that they will not reduce the net weight per
dozen below the required minimum.
(3) A lot average tolerance of 3.3 percent for individual
eggs in the next lower weight class is permitted as long as no
individual case within the lot exceeds 5 percent.

[Statutory Authority: Chapter 69.25 RCW. WSR 87-16-075 (Order 1945), §
16-104-220, filed 8/4/87.]
WAC 16-104-230  Minimum sample schedule—Egg samples. The following schedule is a minimum number of samples and shall be reasonably calculated to produce a fair representation of the entire lot of eggs examined.

<table>
<thead>
<tr>
<th>Cases in Lot</th>
<th>Cases in Sample</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 case</td>
<td>1 (see footnote.)</td>
</tr>
<tr>
<td>2 to 10 inclusive</td>
<td>2</td>
</tr>
<tr>
<td>11 to 25 &quot;</td>
<td>3</td>
</tr>
<tr>
<td>26 to 50 &quot;</td>
<td>4</td>
</tr>
<tr>
<td>51 to 100 &quot;</td>
<td>5</td>
</tr>
<tr>
<td>101 to 200 &quot;</td>
<td>8</td>
</tr>
<tr>
<td>201 to 300 &quot;</td>
<td>11</td>
</tr>
<tr>
<td>301 to 400 &quot;</td>
<td>13</td>
</tr>
<tr>
<td>401 to 500 &quot;</td>
<td>14</td>
</tr>
<tr>
<td>501 to 600 &quot;</td>
<td>16</td>
</tr>
</tbody>
</table>

For each additional 50 cases or fraction thereof in excess of 600 cases, one additional case shall be included in the sample. A minimum of 100 eggs per sample case shall be examined. For lots which consist of 100 eggs or less, all eggs shall be examined.

SUMMARY OF WASHINGTON STATE STANDARDS FOR QUALITY OF INDIVIDUAL SHELL EGGS

SPECIFICATIONS FOR EACH QUALITY FACTOR

<table>
<thead>
<tr>
<th>Quality Factor</th>
<th>AA Quality</th>
<th>A Quality</th>
<th>B Quality</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air cell</td>
<td>1/8 inch or less in depth. Unlimited movement &amp; free or bubbly.</td>
<td>3/16 inch or less in depth. Unlimited movement &amp; free or bubbly.</td>
<td>Over 3/16 inch in depth. Unlimited movement &amp; free or bubbly.</td>
</tr>
</tbody>
</table>

* Moderately stained areas permitted (1/32 of surface if localized, or 1/16 in scattered).
** If they are small (aggregating not more than 1/8 inch in diameter).

For eggs with dirty or broken shells, the standards of quality provide two additional qualities. These are:

<table>
<thead>
<tr>
<th>Dirty</th>
<th>Check</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unbroken. Adhering dirt or foreign material, prominent stains, moderate stained areas in excess of B quality.</td>
<td>Broken or cracked shell but membranes intact, not leaking.***</td>
</tr>
</tbody>
</table>

*** Leaker has broken or cracked shell and membranes, and contents leaking or free to leak.

WAC 16-104-310 Minimum facility and operating requirements for shell egg grading and packing plants. General requirements for buildings and plant facilities.

(1) Buildings shall be of sound construction so as to prevent, insofar as practicable, the entrance or harboring of vermin, including all domestic pets, insects, rodents, birds, etc. This applies to:
   a) All grading room areas.
   b) Any storage areas for eggs or cases and cartons. Egg case and carton storage shall be clean and dry, free from dust or any odorous material that could be absorbed by cases or cartons.

(2) Grading and packing rooms shall be of sufficient size to permit installation of necessary equipment and the conduct of grading and packing in a sanitary manner. These rooms shall be kept reasonably clean during grading and packing operations and shall be thoroughly cleaned at the end of each operating day.
   a) Floor shall be constructed of washable materials, tight, reasonably smooth, and in good repair.
   b) Floor drains shall be provided where floors are subjected to flood type cleaning or where normal operations release or discharge water or liquid wastes onto the floor.
   c) All floor areas shall be kept clean.

(3) Adequate lavatory/toilet (restroom) accommodations shall be provided. Lavatory/toilet and locker rooms shall be maintained in a clean and sanitary condition. Hot and cold running water shall be provided. Rooms shall be ventilated to the outside of the building. Signs shall be posted in the restrooms instructing employees to wash their hands before returning to work. Lavatory/toilet rooms shall be equipped with handwashing facilities including soap and sanitary towels.

(4) A separate refuse room or a separate designated area for the accumulation of trash must be provided in plants which do not have a system for the daily removal or destruction of such trash.

(5) Areas subjected to moisture:
   a) Wood benches, platforms, etc., in areas which are subjected to moisture shall be maintained in good repair or made from other construction materials impervious to moisture and odors.
   b) Wood walls or partitions shall be maintained in good repair or be replaced with materials impervious to moisture and odor build up.
   c) Newly constructed plants should be equipped with nonporous material benches, platforms, etc., in areas which are subjected to moisture. Wood benches, platforms, etc., are allowed when maintained in a sanitary, odor free condition.

(6) Walls and ceilings:
   a) Walls and ceilings shall be kept clean, in good repair and free of cobwebs and dust.
   b) Ceiling shall be dust tight if space overhead is used for storage or other purposes.

(7) Doors and windows: Effective means shall be provided to prevent entrance insofar as practicable of insects, rodents, birds or other vermin and dust.
(8) Hygiene of personnel. Plant personnel coming into contact with shell eggs shall wear clean clothing, free from animal waste, dust, loose dirt or prohibited chemical contamination.

[Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-310, filed 12/17/91, effective 1/17/92.]

WAC 16-104-320 Grading room requirements. (1) The grading room candling area shall be adequately darkened to make possible accurate quality determination of the candled appearances of eggs.

(2) There shall be no crossbeams of light, and light reflection from candling lights shall be kept at a minimum.

(3) Candling area/equipment shall be constructed so as to permit cleaning and provide ample shelf space for convenient placement of the different grades to be packed.

(4) The candling lights shall be capable of delivering reasonably uniform intensity of light at the candling aperture to facilitate accurate quality determinations. In operations utilizing mechanical grading equipment, adequate light shall be provided to facilitate necessary quality determinations, including the detection and removal of stained and dirty shells and the condition of the packing material.

(5) Individual egg scales shall be provided to check accuracy of weight classing.

(6) Weighing equipment, whether manual or automatic, shall be kept clean and maintained in a manner to assure accurate operation.

(7) Ventilation and lighting:

(a) Adequate lighting shall be provided to assure accurate and safe grading room operations.

(b) Adequate ventilation shall be maintained to keep the area free from undesirable odors, dust, and condensation.

[Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-320, filed 12/17/91, effective 1/17/92.]

WAC 16-104-330 Cooler room requirements. (1) After processing and grading, shell eggs packed in consumer containers shall be refrigerated at maximum of forty-five degrees Fahrenheit, ambient air temperature. All containers shall be clearly labeled with the words "keep refrigerated," in lettering as follows:

Cartons: 1/8 inch minimum
Cases: 1 inch minimum
Baskets and racks: 1 inch minimum

This provision shall apply to baskets, racks, cases and cartons acquired after June 1, 1992.

(2) Accurate thermometers shall be provided in egg coolers and egg storage facilities to monitor required ambient air temperatures.

(3) All shell egg coolers shall be equipped with a hygrometer or portable equipment such as a psychrometer to determine that relative humidity is at least seventy percent. When necessary, humidifying equipment capable of maintaining seventy percent relative humidity, to minimize shrinkage, shall be provided; Provided, That this requirement shall not apply to refrigerated vehicles used to transport shell eggs.

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(4) Egg coolers and egg storage facilities shall be free from objectionable odors and mold, and shall be maintained in a sanitary condition.

(5) All facilities where eggs are offered for sale to consumers, shall be maintained in a clean and sanitary condition. Display and storage temperatures shall be maintained at a maximum of forty-five degrees Fahrenheit ambient air temperature.

(6) Shell eggs stored prior to grading shall be refrigerated at a maximum of fifty-five degrees Fahrenheit ambient air temperature, when time prior to processing/grading exceeds twenty-four hours. When time during transport of ungraded eggs will exceed three hours, refrigeration at fifty-five degrees Fahrenheit maximum is required. Transport time of shell eggs prior to processing/grading of three hours or less in unrefrigerated vehicles is allowed, however, that time shall be included as part of the twenty-four hours.

(7) Inedibles shall be held under refrigeration in covered containers, clearly labeled and stored to prevent possible odor contamination of graded or ungraded eggs.

(8) Refrigeration is required during all transit of graded product when transit time will require an excess of two hours. Temperatures during all transit of graded product shall be maintained at a maximum of forty-five degrees Fahrenheit ambient air temperature.

[Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-330, filed 12/17/91, effective 1/17/92.]

WAC 16-104-340 Shell egg protecting operations. Shell egg protecting (oil processing) operations shall be conducted in a manner to avoid contamination of the product and maximize conservation of its quality.

(1) Eggs with moisture on the shell shall not be shell protected.

(2) Oil having any off odor, or that is obviously rancid or contaminated, shall not be used in shell egg protection.

(3) Processing oil that has been previously used and which has become contaminated shall be filtered and heat treated at one hundred eighty degrees Fahrenheit for three minutes prior to reuse.

(4) Shell egg protecting equipment shall be washed, rinsed, and treated with a bactericidal agent each time the oil is removed. It is preferable to filter and heat treat processing oil and clean processing equipment daily when in use.

(5) Adequate coverage and protection against dust and dirt shall be provided when the equipment is not in use.

[Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-340, filed 12/17/91, effective 1/17/92.]

WAC 16-104-350 Shell egg cleaning operations. (1) Shell egg cleaning equipment shall be kept in good repair and shall be cleaned after each day's use or more frequently, if necessary.

(2) The temperature of the wash water shall be maintained at ninety degrees Fahrenheit, ambient air temperature. When time prior to processing/grading of the eggs to be washed. Rinse water temperature shall be at least ten degrees Fahrenheit warmer than the final wash water temperature. These temperatures shall be maintained throughout the cleaning cycle.

(12/17/91)
3. An approved cleaning compound shall be used in the wash water. It must be approved by the United States Department of Agriculture or the Washington state department of agriculture. The use of metered equipment for dispensing the compound into solution is recommended.

4. Wash water shall be changed approximately every four hours, or more often if needed, to maintain cleanliness and sanitary conditions, and at the end of each shift. Measures shall be taken to prevent excess foaming during the egg washing operation.

5. Replacement water shall be added continuously to the wash water of washers to maintain a continuous overflow. Rinse water, chlorine, or quaternary sanitizing rinse may be used as part or all of the replacement water: Provided, That they are compatible with the washing compound. Iodine sanitizing rinse may not be used as part of the replacement water.

6. Water supply shall be of a safe sanitary quality. Only potable water under two parts per million iron content shall be used, without equipment to correct the excess. Water under pressure shall be available to grading and candling area or room for cleaning purposes. Frequency of testing for potability of the water supply shall be determined by the director, however, must also comply with state and local health department requirements. When the water source is changed, new tests are required.

7. Waste water from the egg washing operation shall be continuously removed through appropriate drains to prevent standing water from accumulating.

8. The washing and drying operation shall be continuous and shall be completed as rapidly as possible. Eggs shall not be allowed to stand or soak in water. Immersion-type washers shall not be used.

9. Prewetting shell eggs prior to washing may be accomplished by spraying a continuous flow of water over the eggs in a manner which permits the water to drain away, or other methods which may be approved by the director. The temperature of the water shall be the same as prescribed in subsection (2) of this section.

10. Washed eggs shall be spray rinsed with warm water containing an approved sanitizer of not less than 50 p/m nor more than 200 p/m of available chlorine or its equivalent.

11. Test kits shall be available and used to determine the strength of the sanitizing solution.

12. During any rest period or other line shutdown, preventative measures shall be taken to prevent overheating and/or partial cooking of eggs in the washing, rinsing, and scanning areas.

13. Washed eggs shall be dry before cartoning or casing.

14. When steam or vapors originate from the washing operation, they shall be continuously and directly removed to the outside of the building.

15. Every reasonable precaution should be exercised to prevent "sweating" of eggs.

16. Eggs may be dry cleaned or washed. If eggs are dry cleaned, the equipment shall be of a sanitary type, and kept clean and in good repair.

17. Cloth or wash rags shall not be used for cleaning eggs unless they are of a sanitary single service type. Single service paper toweling may be used.

Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-350, filed 12/17/91, effective 1/17/92.

WAC 16-104-360 Shipping containers, egg cartons, and packing materials. Eggs which are to be distributed with consumer grademarks shall be packaged only in new or good used cases, baskets or racks. They shall be clean, and have sufficient strength and durability to protect the eggs during normal distribution. Reuse of egg cartons or flats after distribution to a consumer outlet shall not be allowed. Used flats may be used for transporting and/or holding nest-run or restricted eggs prior to grading or breaking.

Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-360, filed 12/17/91, effective 1/17/92.

WAC 16-104-370 Chemicals and compounds. The following list of compounds shall be handled in accordance with the manufacturers' instructions. They shall be stored away from the grading area and not be allowed to come in contact with the shell eggs being processed, or with egg cases or cartons: Pesticides including herbicides, insecticides, fungicides and rodenticides; inks, oils, cleaning compounds, foam control agents, sanitizers, and any common cleaners used in the plant.

This paragraph is not intended to prohibit eggs being contacted by certain materials when those materials are used in the normal shell egg cleaning and sanitizing process and the materials have been authorized for such usage in the "List of Proprietary Substance and Non-Food Compounds Authorized for Use Under USDA Inspection And Grading Program."

Statutory Authority: RCW 69.25.030 and chapters 42.30 and 35.05 [34.05] RCW. WSR 92-01-091, § 16-104-370, filed 12/17/91, effective 1/17/92.